

SCROLLSAW WORKSHOP

WWW.SCROLLSAWWORKSHOP.BLOGSPOT.COM

Digital Patterns

Designed by Steve Good



Hundreds of free Patterns
Stencil Printer
Jigsaw Puzzle Templates
DVD's
Key Chain Pattern Printer
Video Tutorials
Reviews
Community Forum and more.

If you would like
to donate click
here. No Paypal
account needed.



Note to commercial print employees: I give my permission to print as many of this pattern book as your customer requires.

steve@stevedgood.com

Copyright Steve Good 2018

General Pattern Information



You may use this pattern to make as many of the project as you like. You are free to use any technique including mass production to build the project. The pattern may be copied and given to others provided the entire book is kept intact. You may not sell the pattern or include it in another commercial package of any type.

Steve Good retains the right to the pattern. If you have any questions about the use of this pattern please contact me at steve@stevedgood.com

When printing this pattern it is important to print it full size. When you bring up the print dialog box look in the "Page Sizing & Handling" section. Make sure the "Actual Size" is selected before you hit print.

You also only need to print the page/s you need. After the print dialog opens look for the "Pages to Print" section. You can print the current page or a range of pages. This will help save ink by not printing the title/instruction pages.

Printing Instructions



Page Sizing & Handling

Size

Poster

Multiple

Booklet

Fit

Actual size

Shrink oversized pages

Custom Scale: %

Choose paper source by PDF page size

Pages to Print

All

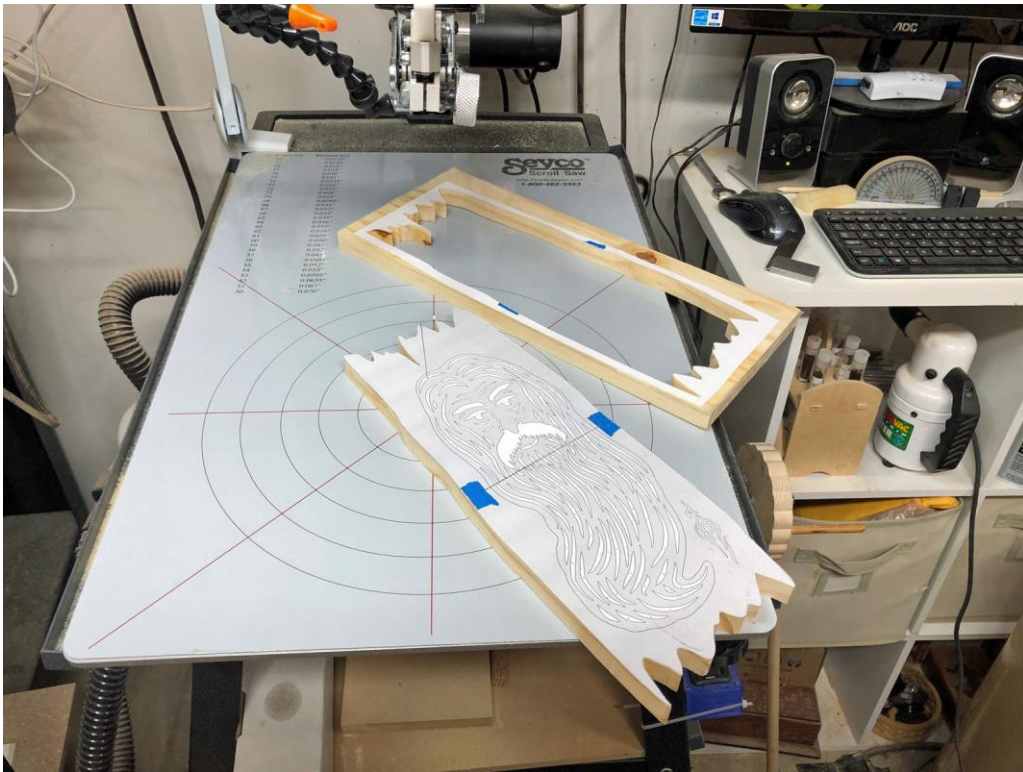
Current page

Pages

▶ More Options

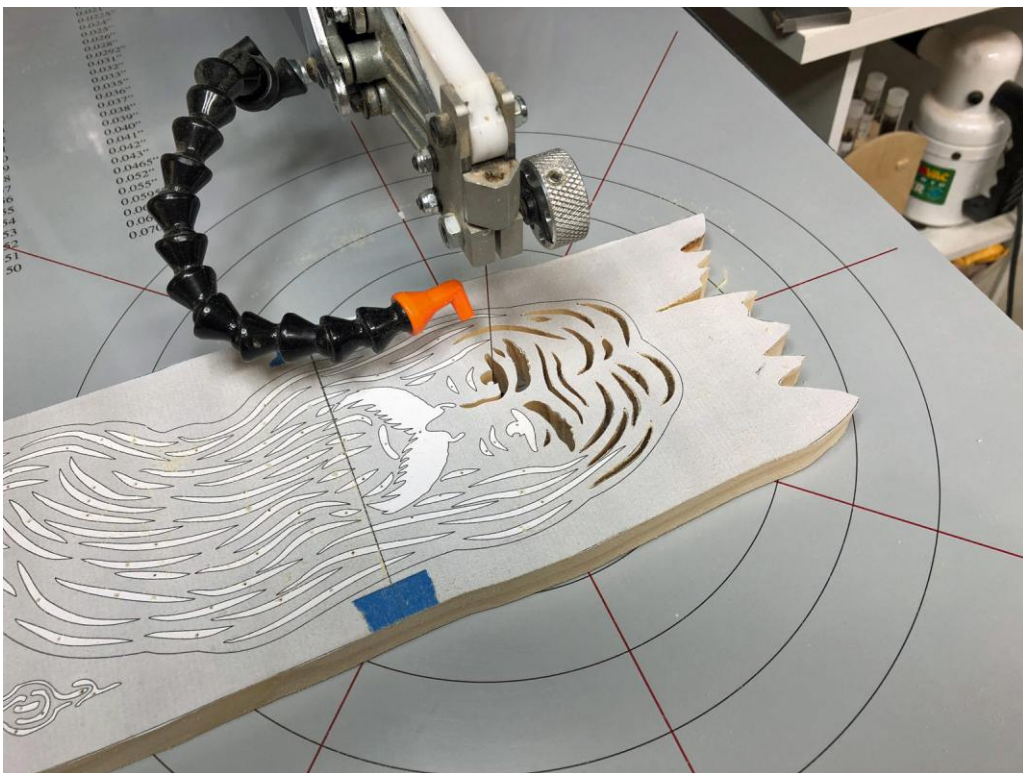
Scroll Saw WoodSpirit

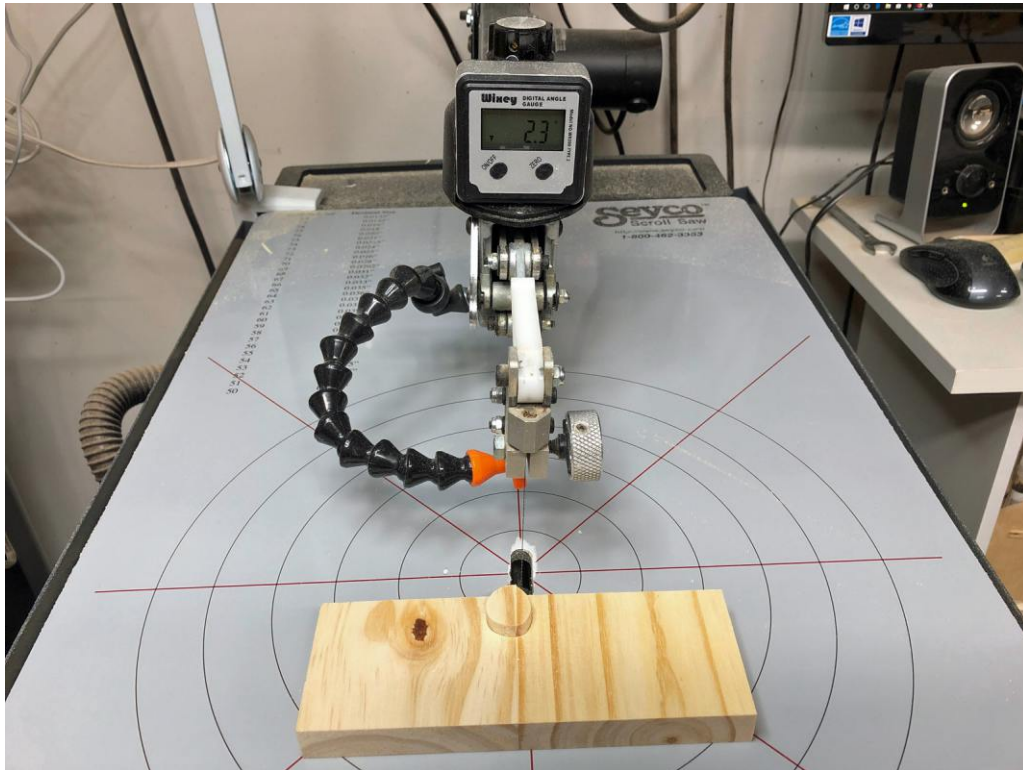




I cut the waste away from the outside of the board first.

Next I made all the interior cuts with a #3 blade.





After all the interior cuts are made I prepare for the bevel cut around the exterior of the spirit. To do this I use scrap of the same wood and tilt the saw until I get the desired relief. In this case it was 2.3 degrees.

The angle depends on the blade you use and the thickness of the wood. To a test cut.





Remove the spirit from the board and slightly round over then edges. Sand to the desired finish.

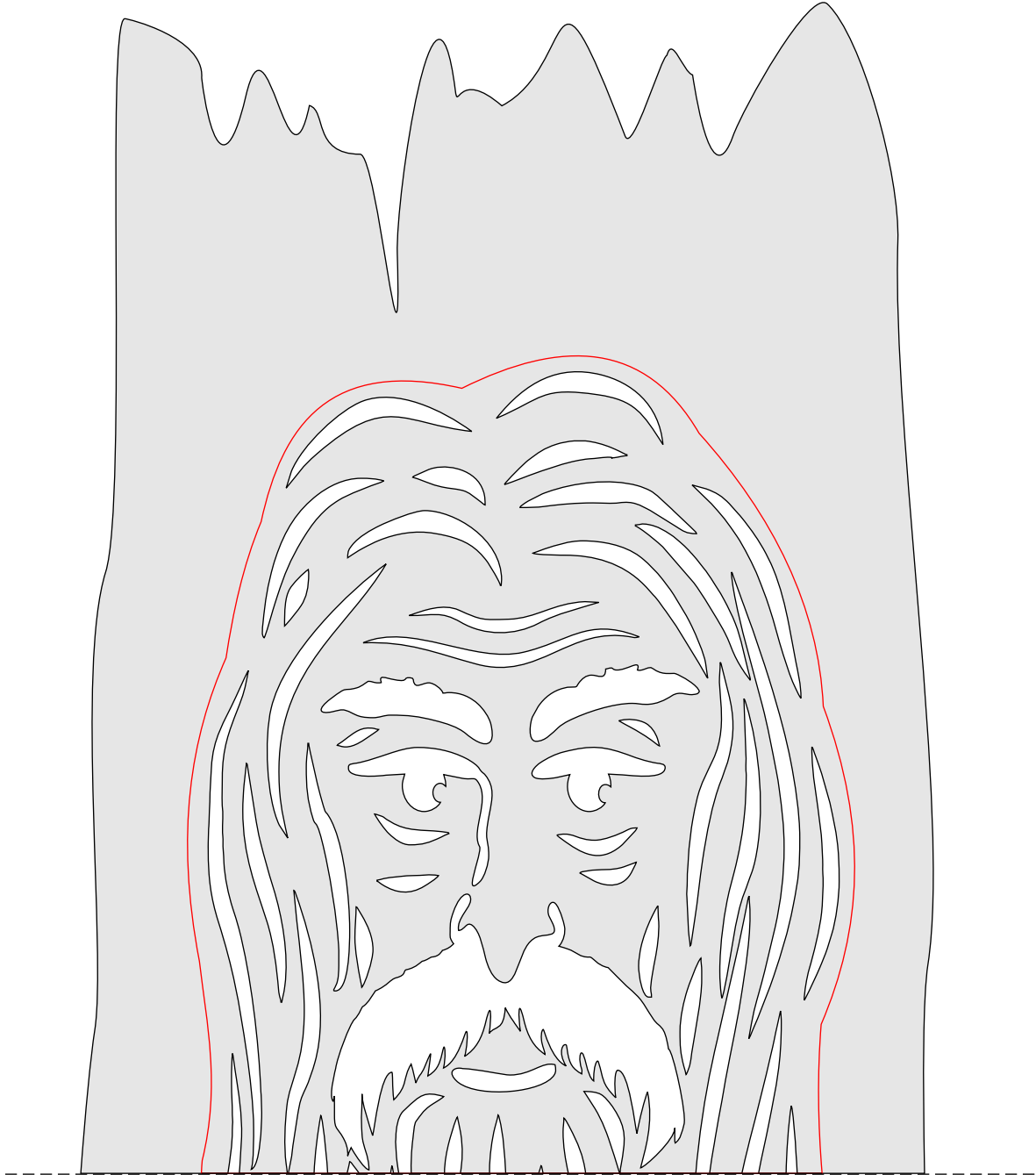
Reinstall the spirit head and use hot glue from the back to keep the heat in place.

Use your desired finish to complete the project.



3/4" Thick

The red line is the relief bevel cut.



3/4" Thick

