

**United We Stand clock pattern**

**This pattern is 14 1/4 Wide x 11" High**

**The front and the back are made from**

**1/4 material (Note: Drill clock mounting hole last after assembly.**

**the clock insert shown in this pattern**

**can be purchased from clockparts.com**

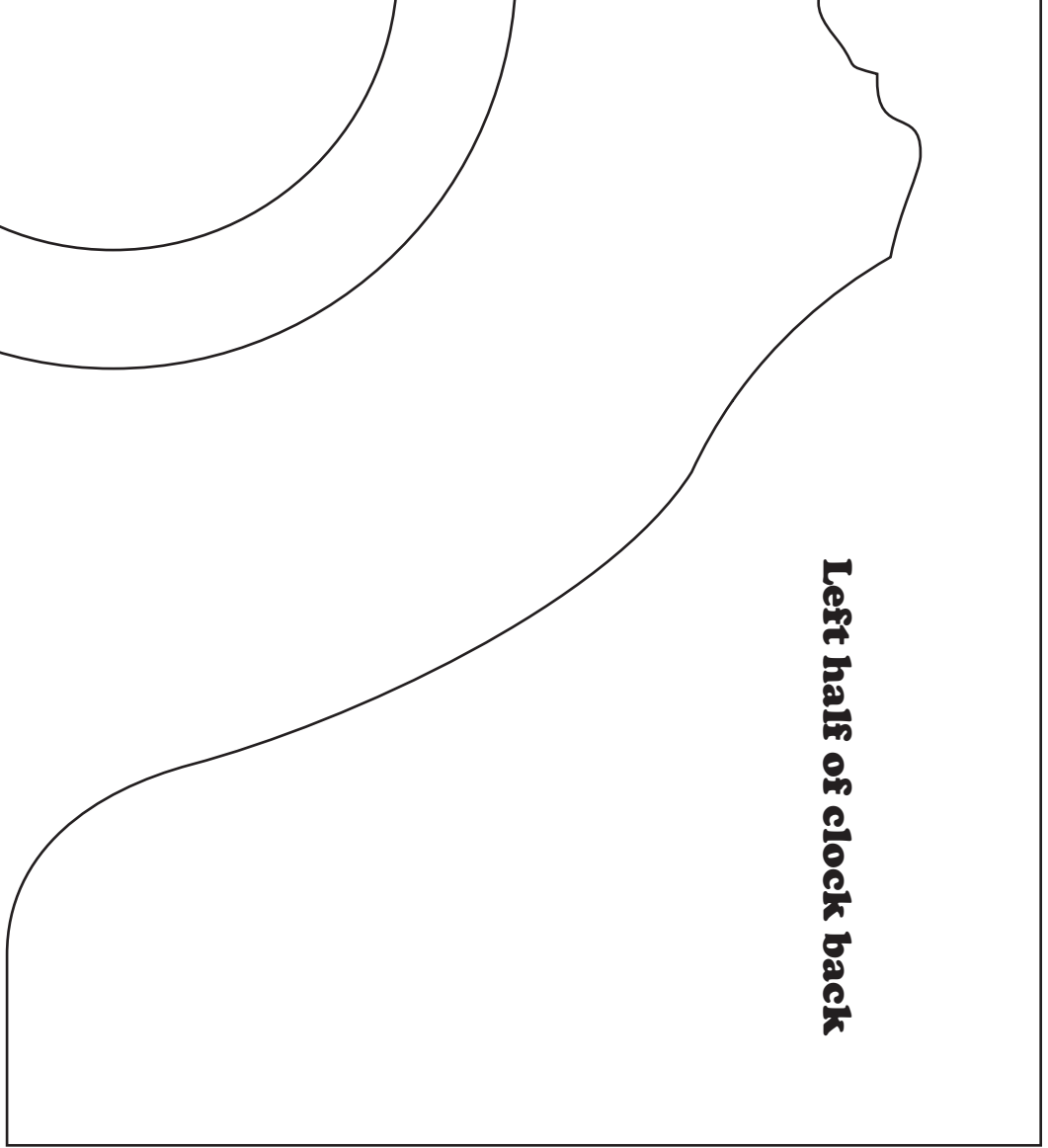
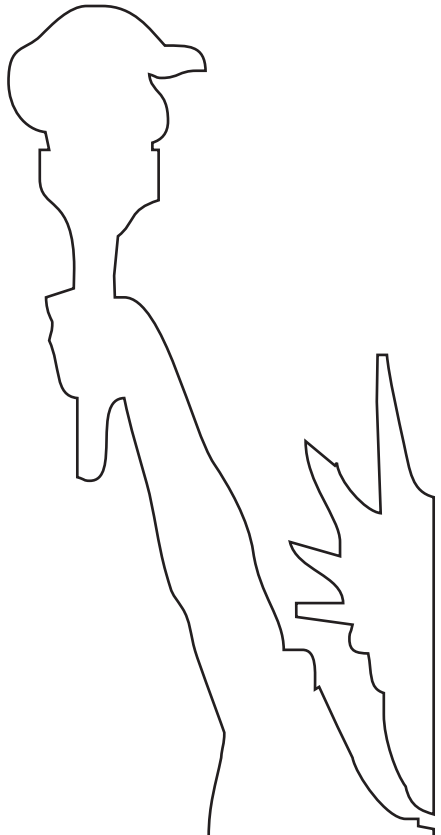
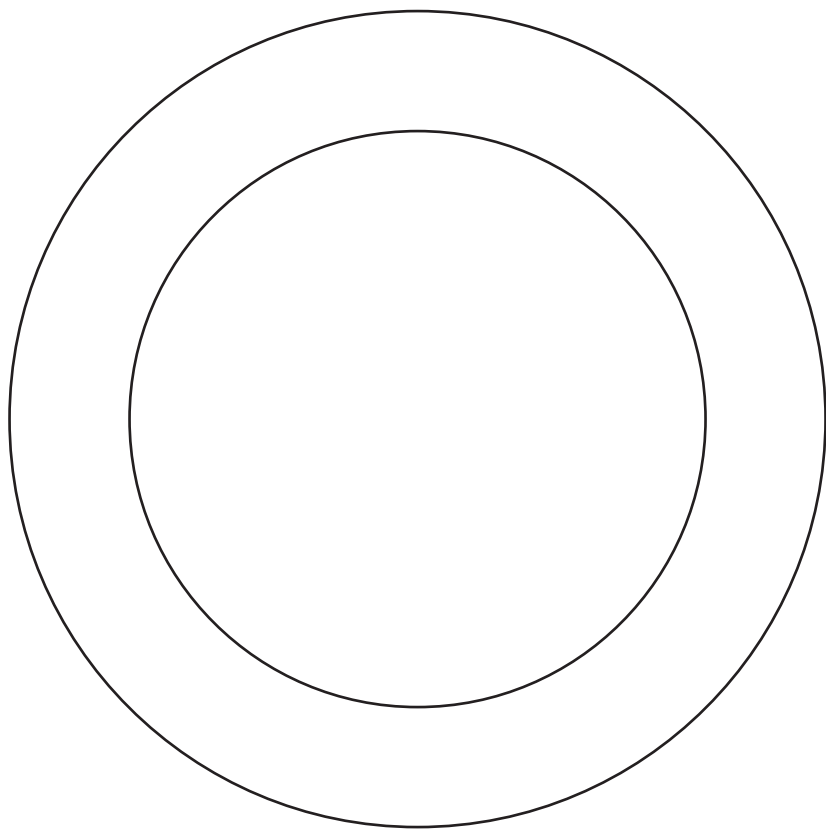
**[http://cart.clockparts.com/product\\_info.php?cPath=24\\_122&products\\_id=752](http://cart.clockparts.com/product_info.php?cPath=24_122&products_id=752)**

**Part number BI-75HK - 3 1/2 in.**



**Pattern by Norm benjamin 5-08**

**Center top spacer laminate 2-pc of  
3/4 material to make total thickness 1 1/2  
Drill 3" diameter hole after assembly**



**Left half of clock back**

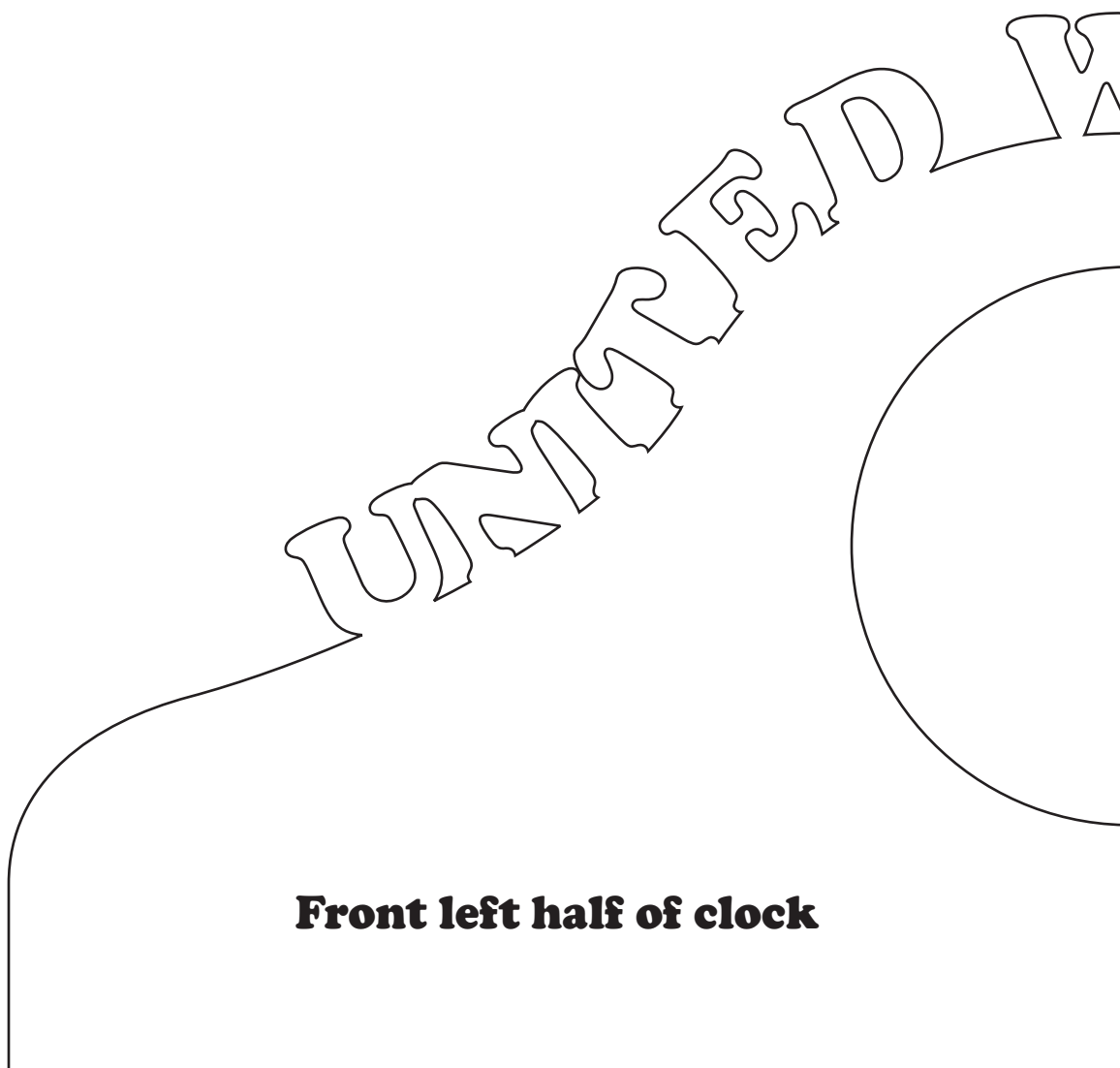
**Bottom spacer 3/4 x 12"**

**Right half of clock back**

AMERICA

**Pattern for lower front make from  $\frac{1}{2}$  material**

GOD BLESS



**Front left half of clock**

**Bottom base, profile edge to suit 3/4 x 3" x 14 1/4 long**

