## SCROLLSAW WORKSH

# Digital Patterns Designed by Steve Good







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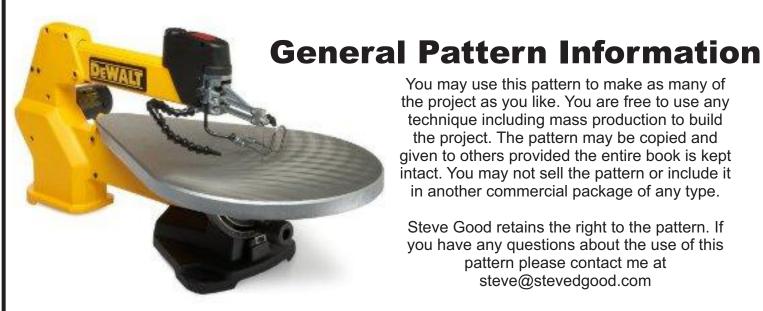


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Note to commercial print employees: I give my permission to print as many of this pattern book as your customer requires.



You may use this pattern to make as many of the project as you like. You are free to use any technique including mass production to build the project. The pattern may be copied and given to others provided the entire book is kept intact. You may not sell the pattern or include it in another commercial package of any type.

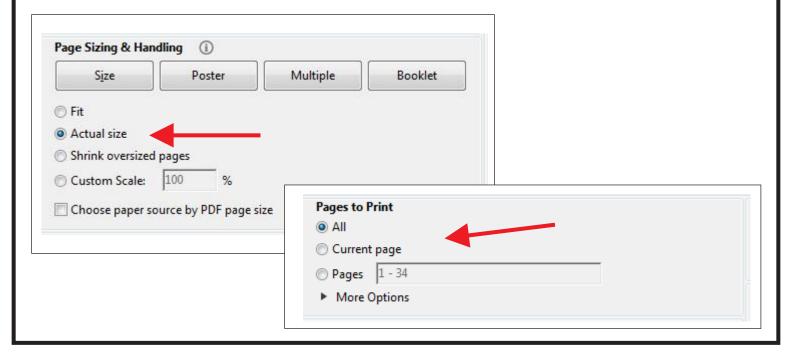
Steve Good retains the right to the pattern. If you have any questions about the use of this pattern please contact me at steve@stevedgood.com

When printing this pattern it is important to print it full size. When you bring up the print dialog box look in the "Page Sizing & Handling" section. Make sure the "Actual Size" is selected before you hit print.

You also only need to print the page/s you need. After the print dialog opens look for the "Pages to Print" section. You can print the current page or a range of pages. This will help save ink by not printing the title/instruction pages.

#### **Printing Instructions**











I drilled the holes for the 1/4" dowels before I cut the pattern. Set your depth stop to drill to the end of the dotted lines.



The bowl is made but cutting a spiral at an angle. The angle determines how much the bowl collapses.

I used 1/2" thick wood and a #5 scroll saw blade. My angle to cut the spiral was about 4 degrees.

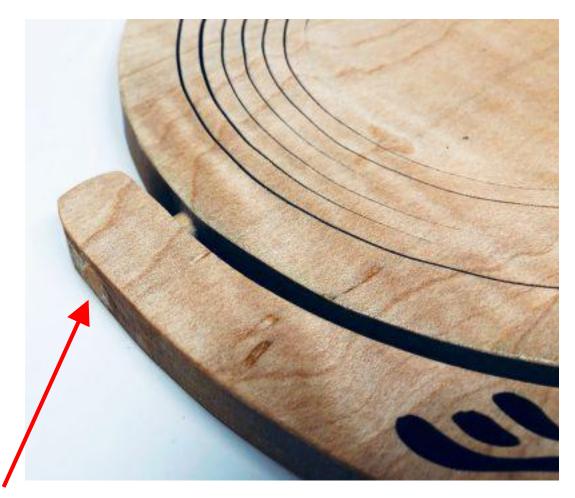
The angle will change depending on the thickness of the board and the thickness of the blade.

It is best to make test cut spirals before you cut the final spiral.

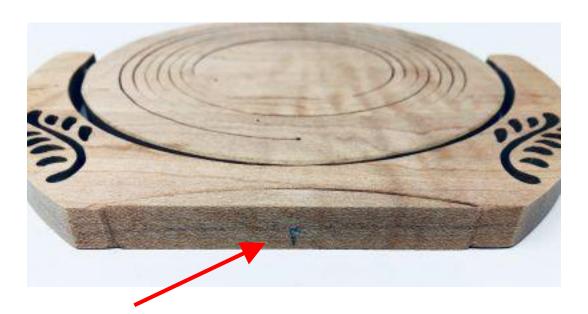
Test pattern spirals are on the last page.



You want the spiral to open up about 2" deep.

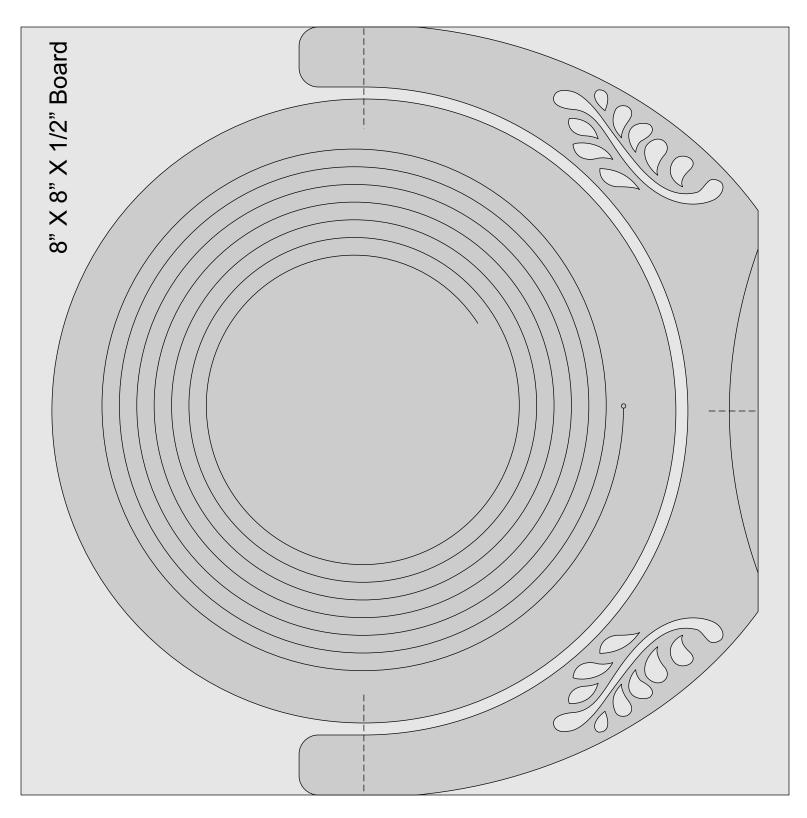


1/4" Dowel used as the pivot



Brad nail used as a pivot on the foot.

1/4" Drill Bit to the end of the dotted lines. Drill these holes before you cut the pattern.



### Use the same board and blade to make the test cuts.

#### **Test Spirals**

