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Digital Patterns Designed by Steve Good



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Note to commercial print employees: I give my permission to print as many of this pattern book as your customer requires.

steve@stevedgood.com

General Pattern Information

You may use this pattern to make as many of the project as you like. You are free to use any technique including mass production to build the project. The pattern may be copied and given to others provided the entire book is kept intact. You may not sell the pattern or include it in another commercial package of any type.

Steve Good retains the right to the pattern. If you have any questions about the use of this pattern please contact me at steve@stevedgood.com

When printing this pattern it is important to print it full size. When you bring up the print dialog box look in the "Page Sizing & Handling" section. Make sure the "Actual Size" is selected before you hit print.

You also only need to print the page/s you need. After the print dialog opens look for the "Pages to Print" section. You can print the current page or a range of pages. This will help save ink by not printing the title/instruction pages.

Printing Instructions



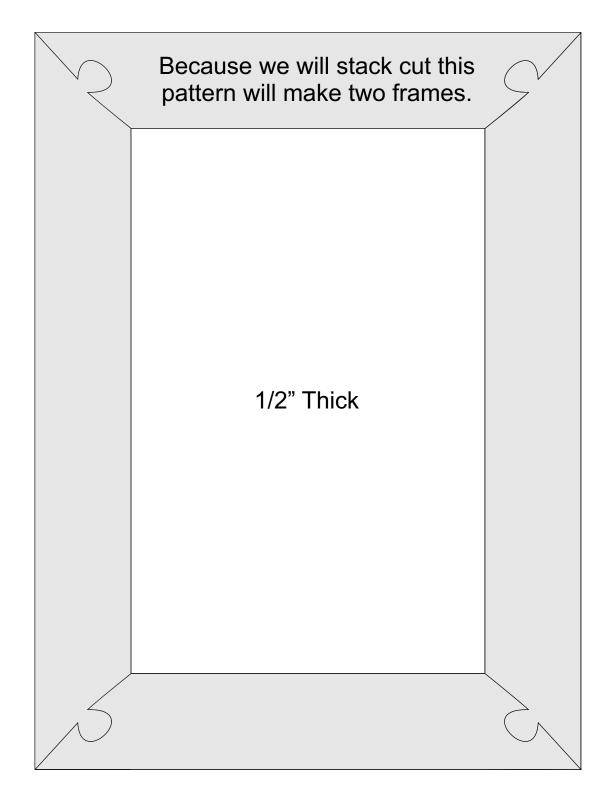
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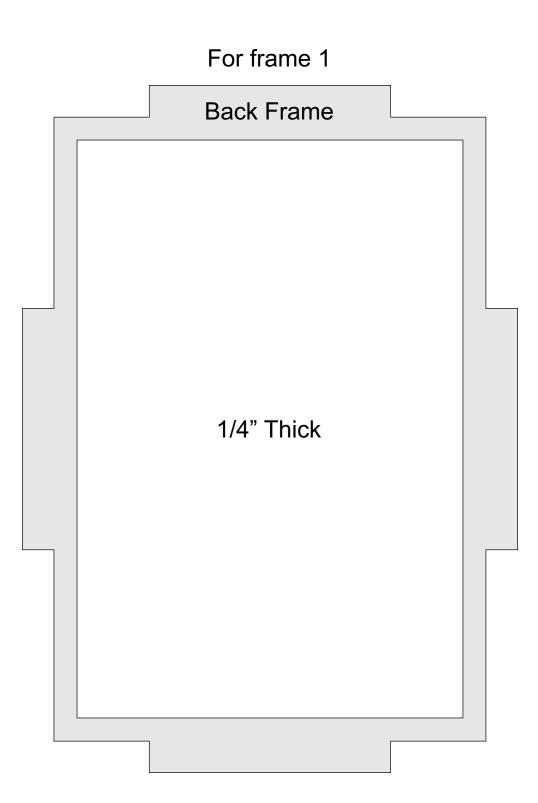
Jigsaw Miter Frame

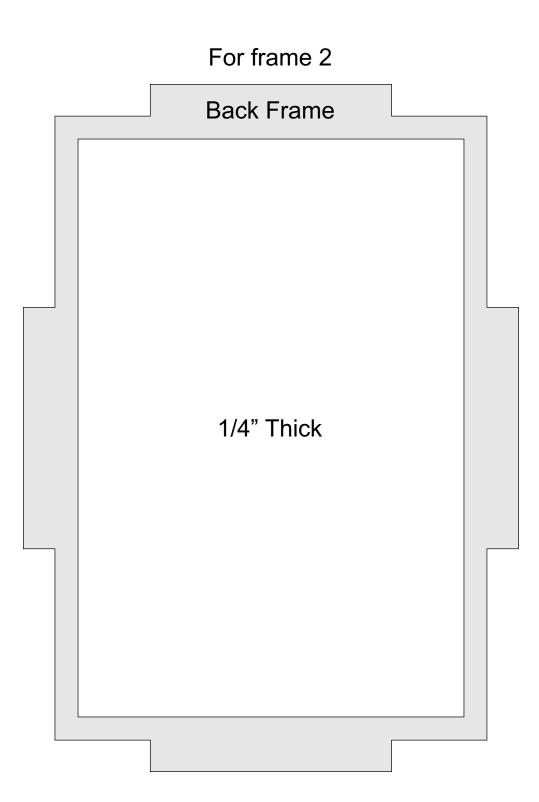




Build instruction begin after the pattern pages.









Prepare the wood blanks and the pattern.

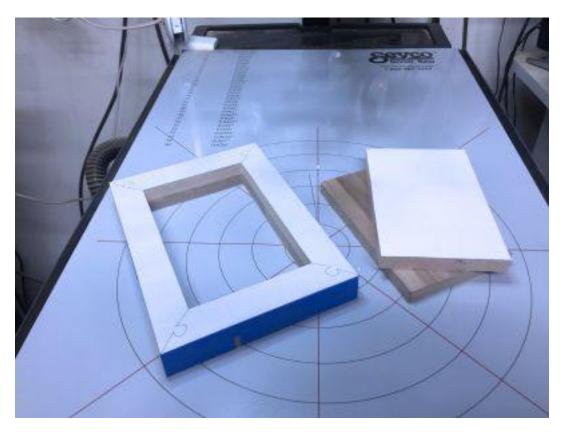
You will need one 1/4" thick board for the back frame.

You will need two 1/2" thick boards of different species. I used walnut and maple for the contrast.



Use blue painters tape to stack the two 1/2" thick boards together. We will stack cut the frame.

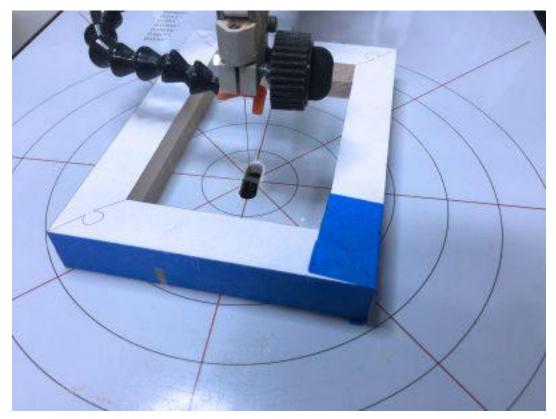
Apply the back frame to the other board.



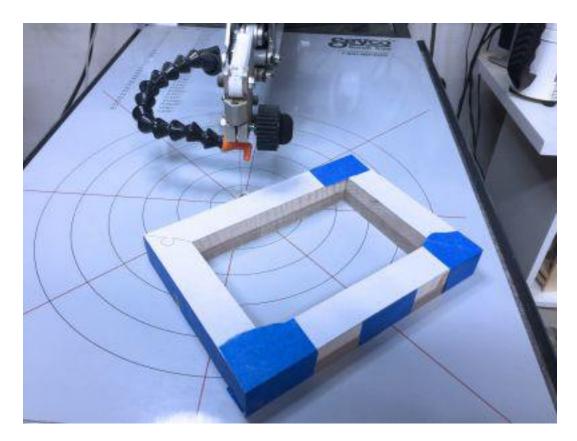
Cut the inner portion from the stack.



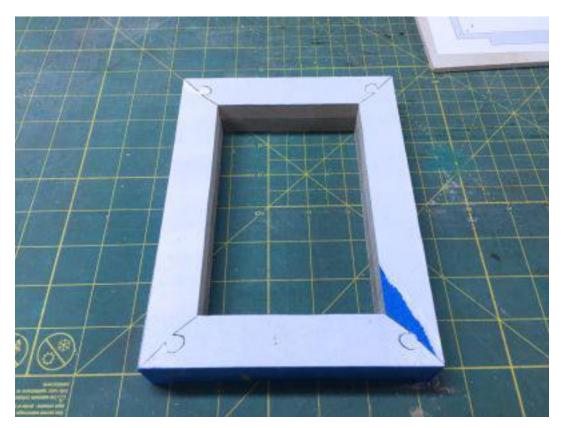
For the miters we need to use a very thin blade. I am using the Flying Dutchman Superior Puzzle blade. You could substitute that blade for a #2/0 blade.



In this picture I have made the first miter cut. I recovered the cut with tape wrapped around to the other side. This helps hold it together while we make the next cut.



Continue the same process for each miter.



The interior and all four miters are cut.



Disassemble the parts making sure you keep the pieces in their correct order and all facing up.



We now have enough parts for two frames.



Mix and match the parts to make these two frames.



Clamp and let the glue cure.



I'm going to use the saw dust from the cut to make wood filler.



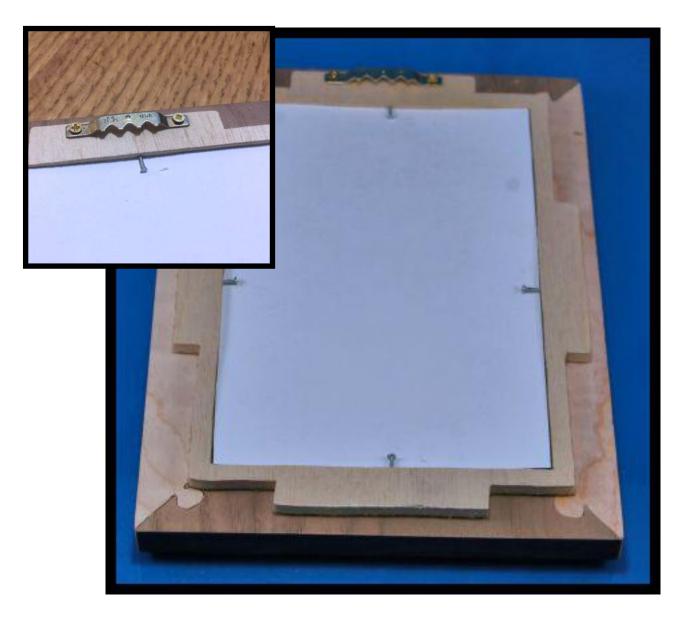
Mix the dust with a small amount of wood glue. Push it into any voids that may show.



After the wood filler dries you need to sand it flush. Give the whole frame a good sanding. Ease over the edges and prepare for finish.



Glue on the back frame. This will hold the glass and picture.



I used 1/8" thick plexi glass. You can cut the plexi on the scroll saw but it's easier to use the table saw.

I installed a sawtooth hanger.

I used small brads to hole the picture in place. I have not cut the heads off the brads in this picture but that is suggested.