

# SCROLLSAW WORKSHOP

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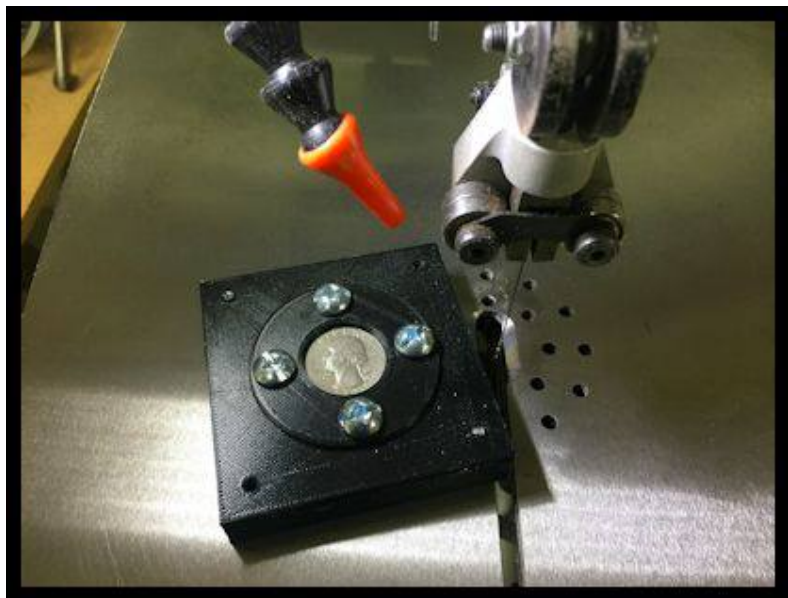
## Digital Patterns

Designed by Steve Good



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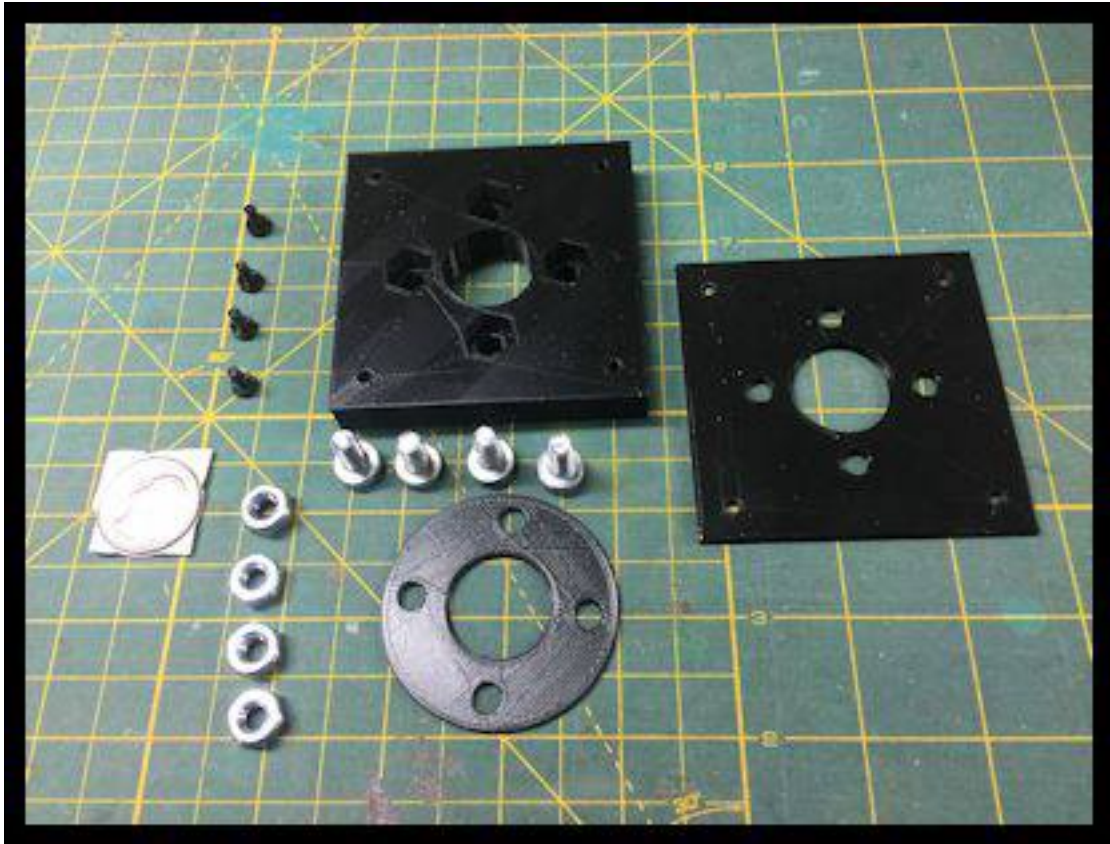
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Note to commercial print employees: I give my permission to print as many of this pattern book as your customer requires.

steve@stevedgood.com

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The printed parts include:

Base

keeper

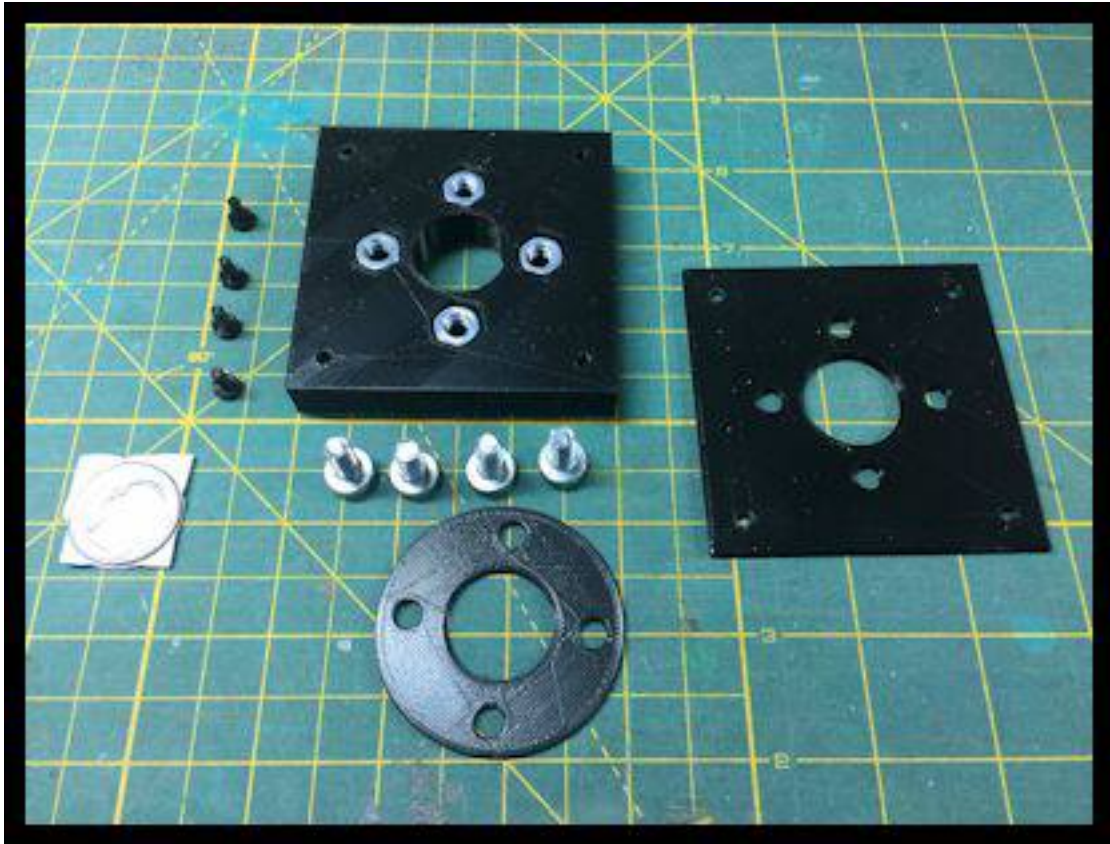
flange

locating pins (4)

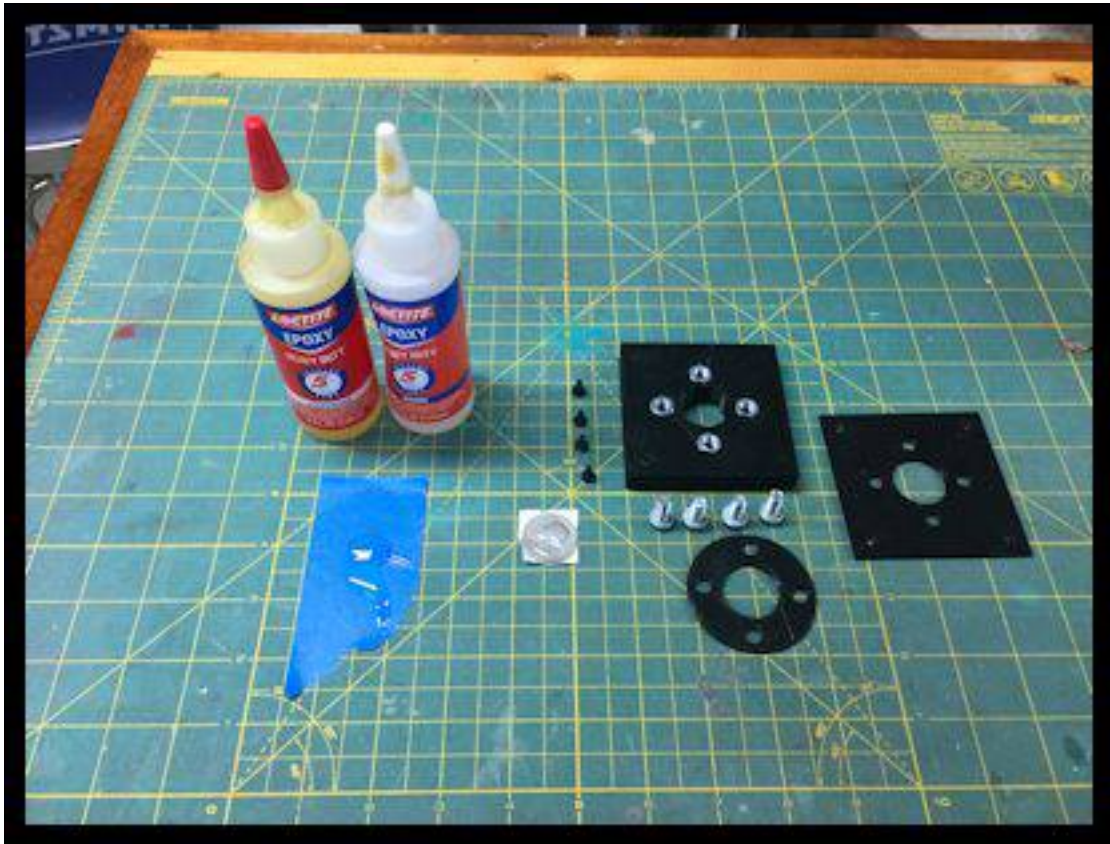
You will also need

four 1/4" 20 bolts 1/2" long

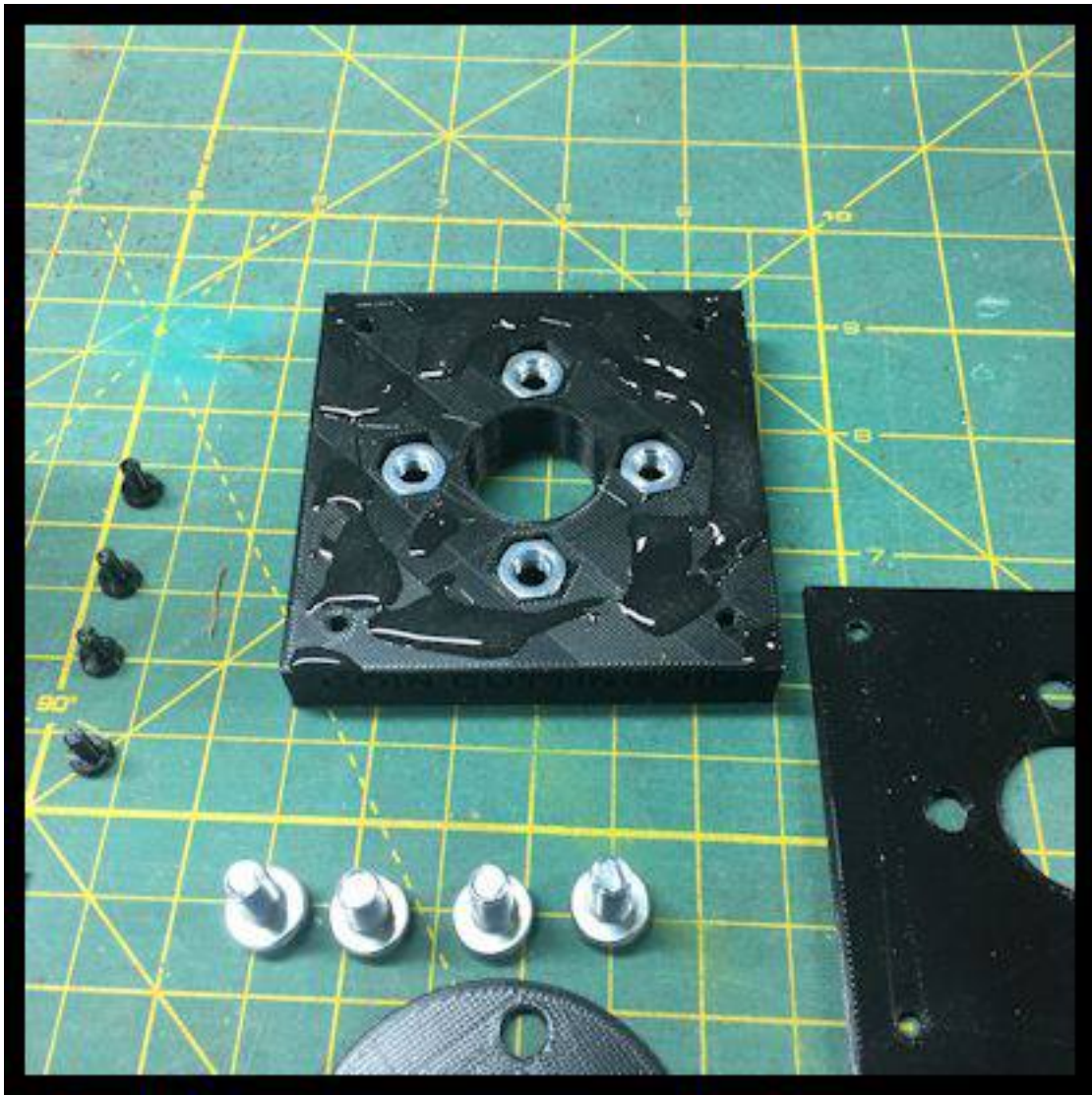
four matching nuts.



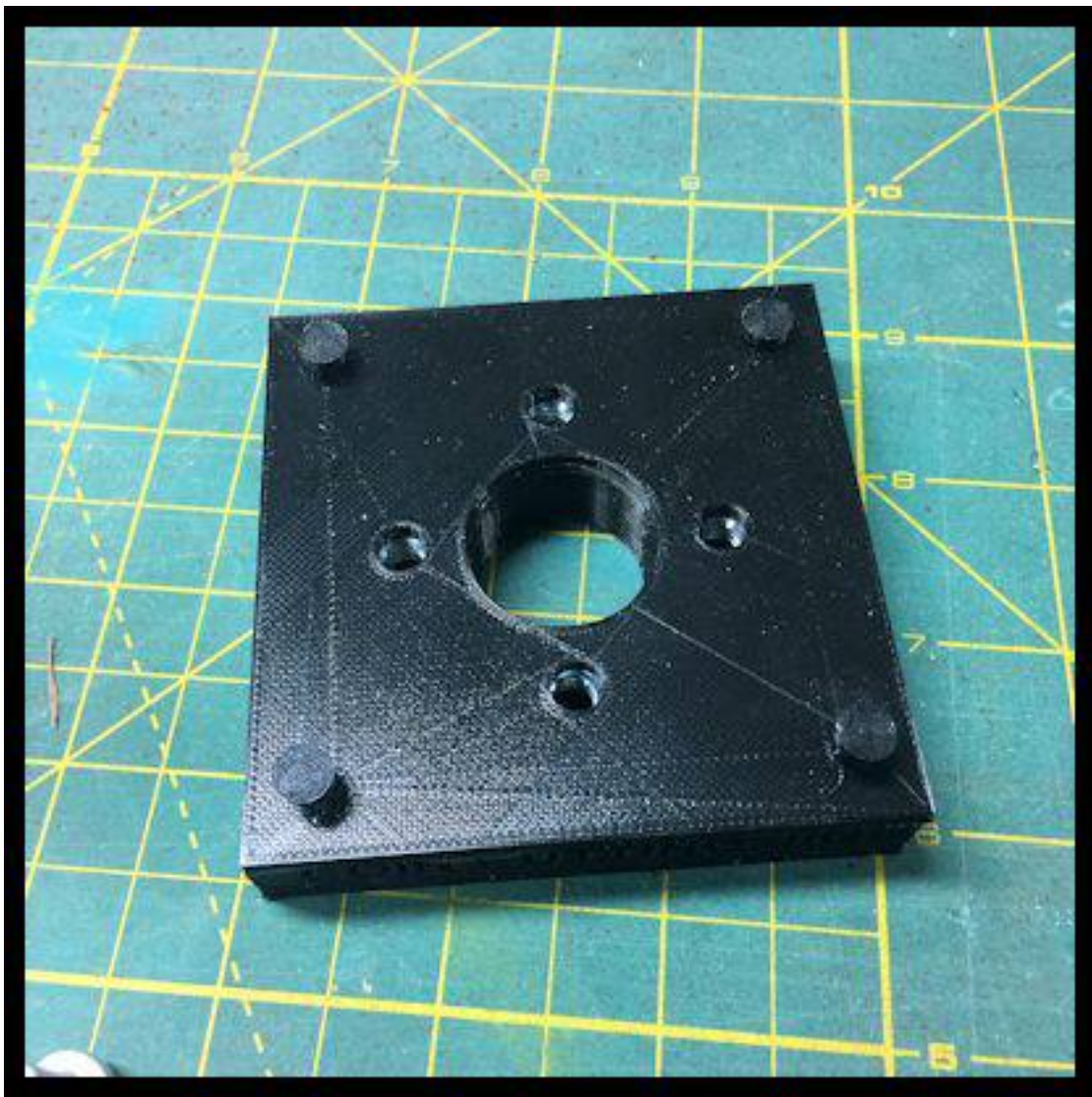
Place one nut in each of the openings.



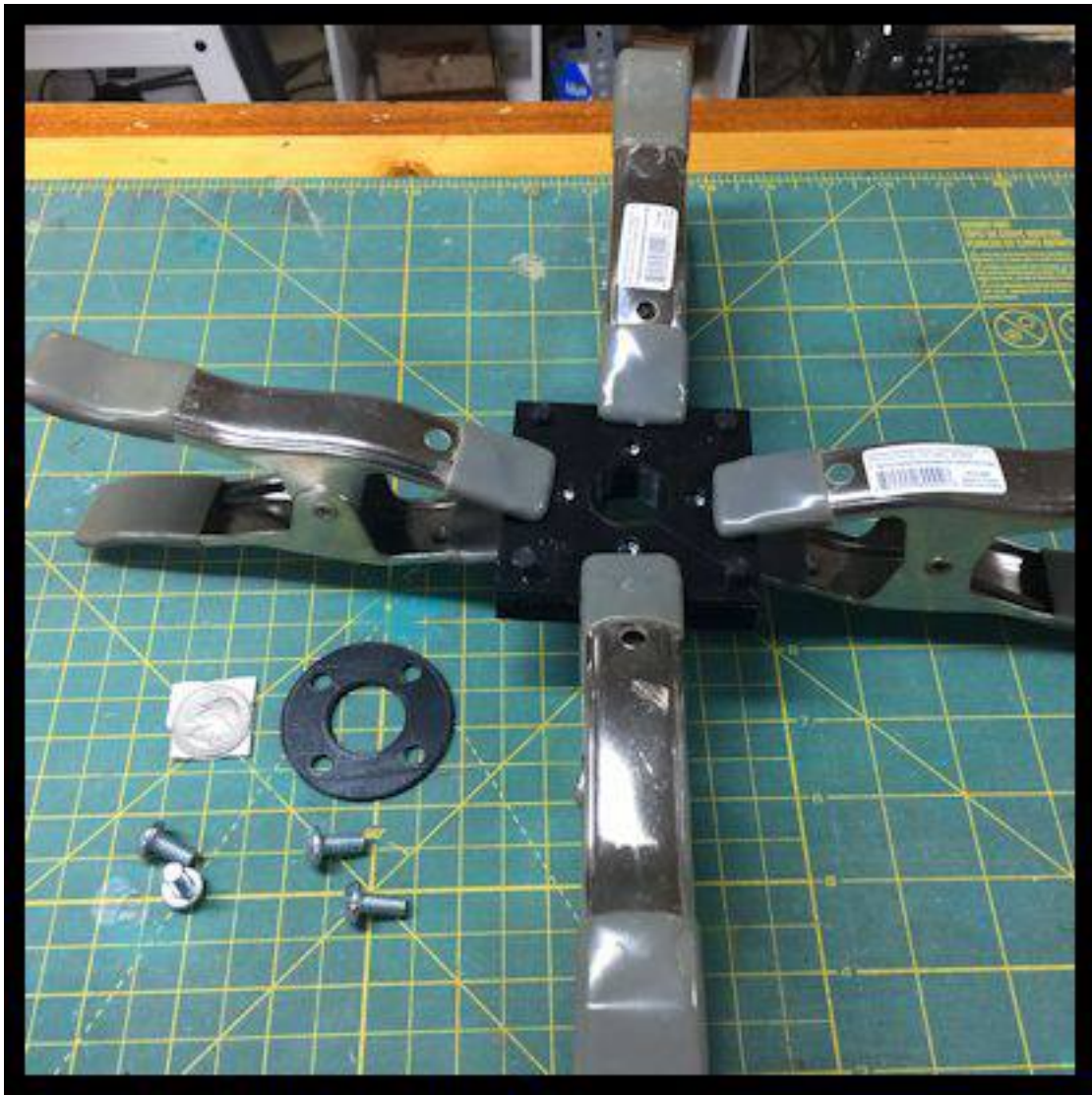
Mix two part epoxy.



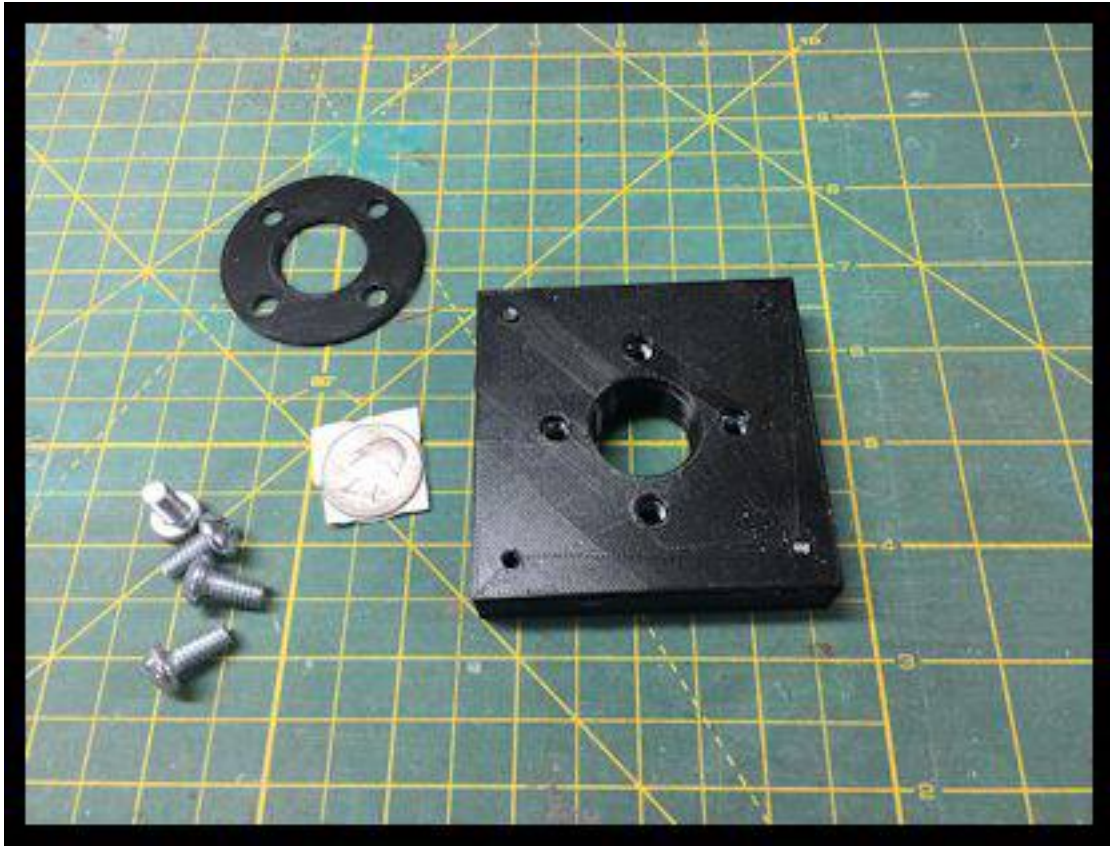
Apply epoxy to the base be careful not to get the epoxy in the threads of the nuts.



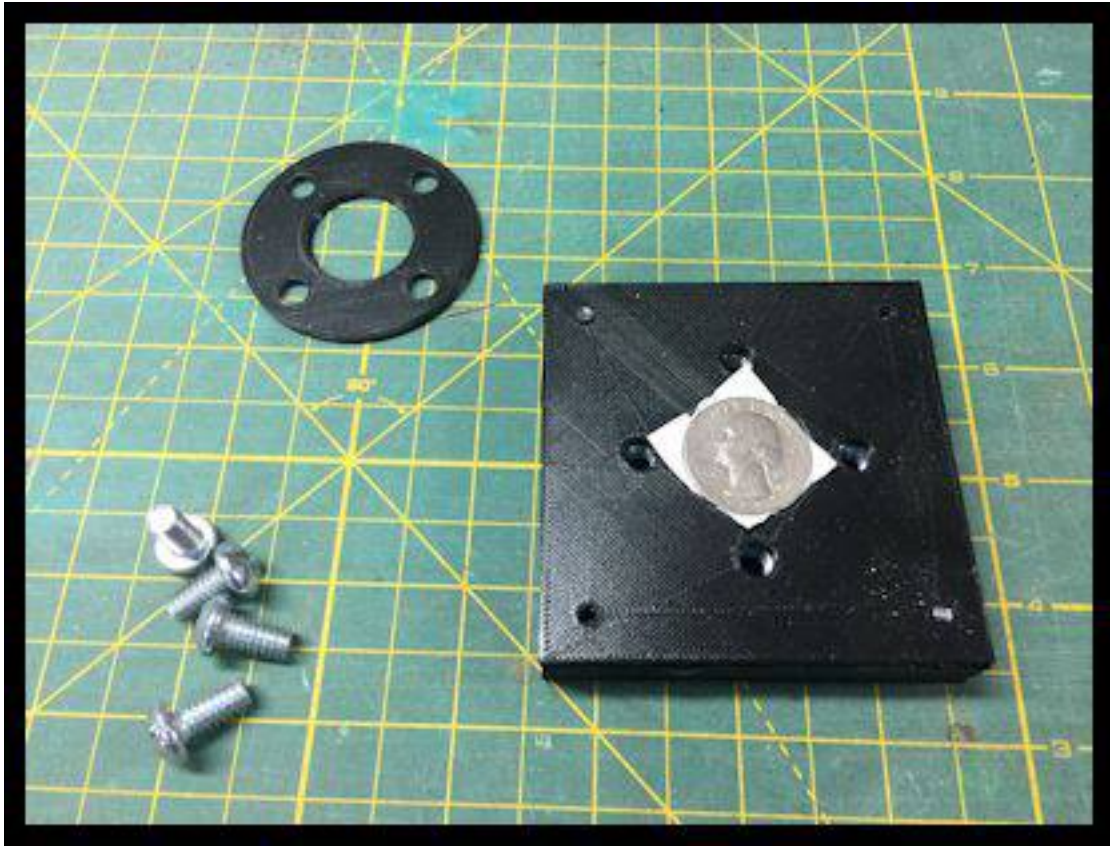
Place the keeper on the base and install the locating pins.



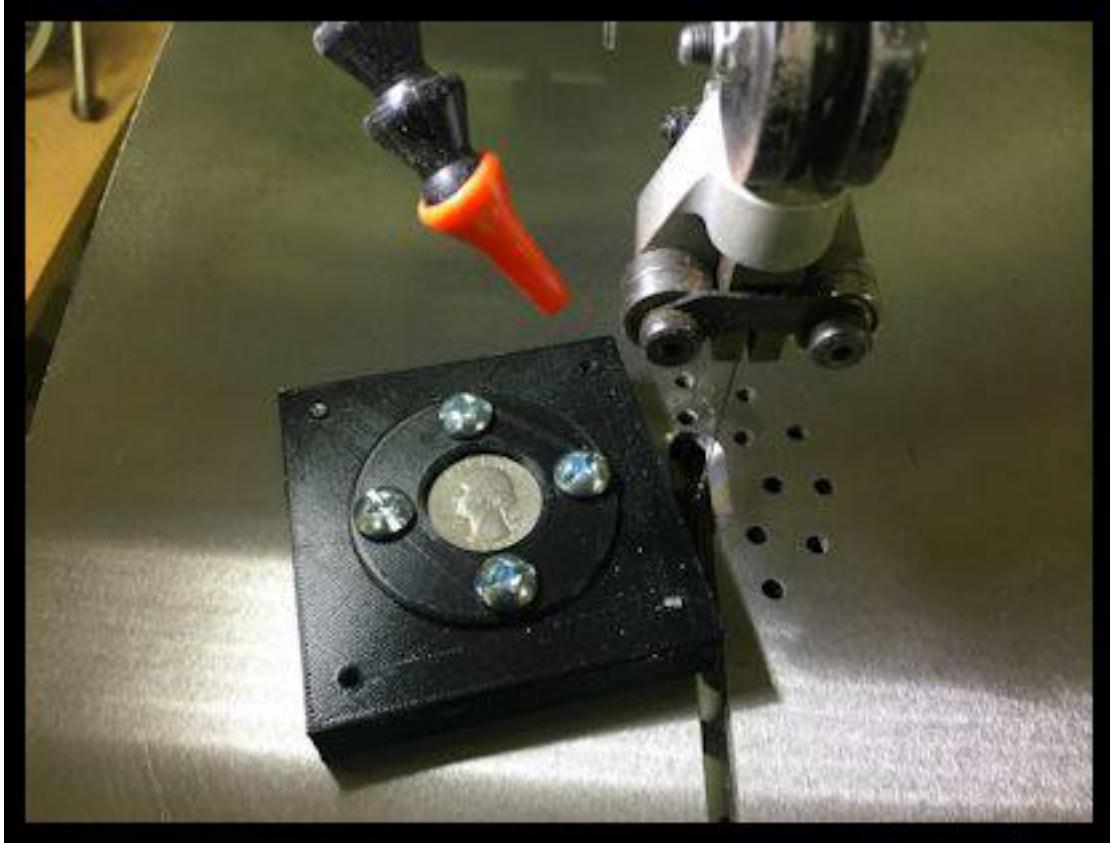
Clamp and let the epoxy cure.



Remove or cut off the locating pins.



Cut a small square of paper. Press the quarter and paper into the center hold. It will stop when its hits the small lip. The paper helps keep the quarter from spinning while being cut.



Install the flange and four bolts. You do not need to over tighten the bolts. It takes very little force to hold the quarter in place.

Drill your starter hole and begin to cut.